



**METRIC**

| Part # | Dia. MM | Frac/Wire/Letter | Overall Length |         | Flute Length |         | Qty. per/pack |
|--------|---------|------------------|----------------|---------|--------------|---------|---------------|
|        |         |                  | MM             | Inches  | MM           | Inches  |               |
| 00454  | 5.50    |                  | 93             | 3 21/32 | 57           | 2 7/32  | 10            |
| 00460  | 5.56    | 7/32             | 93             | 3 21/32 | 57           | 2 7/32  | 10            |
| 00461  | 5.60    |                  | 93             | 3 21/32 | 57           | 2 7/32  | 10            |
| 00462  | 5.61    | 2                | 93             | 3 21/32 | 57           | 2 7/32  | 10            |
| 00463  | 5.70    |                  | 93             | 3 21/32 | 57           | 2 7/32  | 10            |
| 00482  | 5.75    |                  | 93             | 3 21/32 | 57           | 2 7/32  | 10            |
| 00464  | 5.79    | 1                | 93             | 3 21/32 | 57           | 2 7/32  | 10            |
| 00470  | 5.80    |                  | 93             | 3 21/32 | 57           | 2 7/32  | 10            |
| 00471  | 5.90    |                  | 93             | 3 21/32 | 57           | 2 7/32  | 10            |
| 00472  | 5.94    | A                | 93             | 3 21/32 | 57           | 2 7/32  | 10            |
| 00473  | 5.95    | 15/64            | 93             | 3 21/32 | 57           | 2 7/32  | 10            |
| 00474  | 6.00    |                  | 93             | 3 21/32 | 57           | 2 7/32  | 10            |
| 00483  | 6.05    | B                | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00484  | 6.10    |                  | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00490  | 6.15    | C                | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00491  | 6.20    |                  | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00492  | 6.25    | D                | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00493  | 6.30    |                  | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00494  | 6.35    | 1/4-E            | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00500  | 6.40    |                  | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00501  | 6.50    |                  | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00502  | 6.53    | F                | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00503  | 6.60    |                  | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00504  | 6.63    | G                | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00510  | 6.70    |                  | 101            | 3 31/32 | 63           | 2 15/32 | 10            |
| 00511  | 6.75    | 17/64-H          | 109            | 4 9/32  | 69           | 2 23/32 | 10            |
| 00513  | 6.80    |                  | 109            | 4 9/32  | 69           | 2 23/32 | 10            |
| 00514  | 6.90    | I                | 109            | 4 9/32  | 69           | 2 23/32 | 10            |
| 00520  | 7.00    |                  | 109            | 4 9/32  | 69           | 2 23/32 | 10            |
| 00521  | 7.04    | J                | 109            | 4 9/32  | 69           | 2 23/32 | 10            |
| 00522  | 7.10    |                  | 109            | 4 9/32  | 69           | 2 23/32 | 10            |
| 00524  | 7.14    | 9/32-K           | 109            | 4 9/32  | 69           | 2 23/32 | 10            |
| 00530  | 7.20    |                  | 109            | 4 9/32  | 69           | 2 23/32 | 10            |
| 00531  | 7.30    |                  | 109            | 4 9/32  | 69           | 2 23/32 | 10            |
| 00532  | 7.37    | L                | 109            | 4 9/32  | 69           | 2 23/32 | 10            |
| 00533  | 7.40    |                  | 109            | 4 9/32  | 69           | 2 23/32 | 10            |
| 00540  | 7.50    | M                | 109            | 4 9/32  | 69           | 2 23/32 | 5             |
| 00541  | 7.54    | 19/64            | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00542  | 7.60    |                  | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00543  | 7.67    | N                | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00544  | 7.70    |                  | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00550  | 7.80    |                  | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00551  | 7.90    |                  | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00552  | 7.94    | 5/16             | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00553  | 8.00    | O                | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00554  | 8.03    |                  | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00560  | 8.10    | P                | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00561  | 8.20    |                  | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00562  | 8.30    |                  | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00563  | 8.33    | 21/64            | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00564  | 8.40    |                  | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00570  | 8.43    | Q                | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00571  | 8.50    |                  | 117            | 4 19/32 | 75           | 2 15/16 | 5             |
| 00572  | 8.60    | R                | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00573  | 8.70    |                  | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00574  | 8.73    | 11/32            | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00580  | 8.80    |                  | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00581  | 8.84    | S                | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00582  | 8.90    |                  | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00583  | 9.00    |                  | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00584  | 9.10    | T                | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00590  | 9.13    | 23/64            | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00591  | 9.20    |                  | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00592  | 9.30    |                  | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00593  | 9.35    | U                | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00594  | 9.40    |                  | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00600  | 9.50    |                  | 125            | 4 29/32 | 81           | 3 3/16  | 5             |
| 00601  | 9.52    | 3/8              | 125            | 4 29/32 | 87           | 3 7/16  | 5             |
| 00602  | 9.58    | V                | 125            | 4 29/32 | 87           | 3 7/16  | 5             |
| 00603  | 9.60    |                  | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00604  | 9.70    |                  | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00610  | 9.80    | W                | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00611  | 9.90    |                  | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00612  | 9.92    | 25/64            | 133            | 5 1/4   | 87           | 3 7/16  | 5             |

**HSS M42 COBALT DIN 338**

**Type XGT-J METRIC**

DIN 338 Length - 135° Split Point M-42 Cobalt High-Speed Steel

| Part # | Dia. MM | Frac/Wire/Letter | Overall Length |         | Flute Length |         | Qty. per/pack |
|--------|---------|------------------|----------------|---------|--------------|---------|---------------|
|        |         |                  | MM             | Inches  | MM           | Inches  |               |
| 00613  | 10.00   |                  | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00614  | 10.08   | X                | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00620  | 10.10   |                  | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00621  | 10.20   |                  | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00622  | 10.26   | Y                | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00623  | 10.30   |                  | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00624  | 10.32   | 13/32            | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00630  | 10.40   |                  | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00631  | 10.50   | Z                | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00632  | 10.60   |                  | 133            | 5 1/4   | 87           | 3 7/16  | 5             |
| 00633  | 10.70   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00634  | 10.72   | 27/64            | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00640  | 10.80   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00641  | 10.90   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00642  | 11.00   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00643  | 11.10   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00644  | 11.11   | 7/16             | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00650  | 11.20   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00651  | 11.30   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00652  | 11.40   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00653  | 11.50   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00654  | 11.51   | 29/64            | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00660  | 11.60   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00661  | 11.70   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00662  | 11.75   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00663  | 11.80   |                  | 142            | 5 19/32 | 94           | 3 11/16 | 5             |
| 00664  | 11.91   | 15/32            | 151            | 5 15/16 | 101          | 3 31/32 | 5             |
| 00670  | 12.00   |                  | 151            | 5 15/16 | 101          | 3 31/32 | 5             |
| 00671  | 12.30   | 31/64            | 151            | 5 15/16 | 101          | 3 31/32 | 5             |
| 00672  | 12.50   |                  | 151            | 5 15/16 | 101          | 3 31/32 | 5             |
| 00673  | 12.70   | 1/2              | 151            | 5 15/16 | 101          | 3 31/32 | 5             |
| 00674  | 13.00   |                  | 151            | 5 15/16 | 101          | 3 31/32 | 5             |

**HSS M42 COBALT DIN 338**

**Type XGT-JN TiN Titanium Nitride**

DIN 338 Length - 135° Split Point M-42 Cobalt



| Part No. | Diameter Inches | Overall Length Inches | Flute Length Inches | Qty. per/pack |
|----------|-----------------|-----------------------|---------------------|---------------|
|          |                 |                       |                     |               |
| 38613    | 5/64            | 2                     | 1                   | 12            |
| 38623    | 3/32            | 2-1/4                 | 1-3/16              | 12            |
| 38633    | 7/64            | 2-13/32               | 1-19/64             | 12            |
| 38643    | 1/8             | 2-9/16                | 1-7/16              | 12            |
| 38653    | 9/64            | 2-3/4                 | 1-17/32             | 12            |
| 38663    | 5/32            | 2-15/16               | 1-11/16             | 12            |
| 38673    | 11/64           | 3-5/32                | 1-27/32             | 12            |
| 38683    | 3/16            | 3-3/8                 | 2-1/16              | 12            |
| 38693    | 13/64           | 3-1/8                 | 2-1/16              | 12            |
| 38703    | 7/32            | 3-21/32               | 2-7/32              | 12            |
| 38713    | 15/64           | 3-21/32               | 2-7/32              | 12            |
| 38723    | 1/4             | 3-31/32               | 2-15/32             | 12            |
| 38733    | 17/64           | 4-9/32                | 2-23/32             | 12            |
| 38743    | 9/32            | 4-9/32                | 2-23/32             | 12            |
| 38753    | 19/64           | 4-19/32               | 2-15/16             | 6             |
| 38763    | 5/16            | 4-19/32               | 2-15/16             | 6             |
| 38773    | 21/64           | 4-19/32               | 2-15/16             | 6             |
| 38783    | 11/32           | 4-29/32               | 3-3/16              | 6             |
| 38793    | 23/64           | 4-29/32               | 3-3/16              | 6             |
| 38803    | 3/8             | 4-29/32               | 3-7/16              | 6             |
| 38813    | 25/64           | 5-1/4                 | 3-7/16              | 6             |
| 38823    | 13/32           | 5-1/4                 | 3-7/16              | 6             |
| 38833    | 27/64           | 5-19/32               | 3-11/16             | 6             |
| 38843    | 7/16            | 5-19/32               | 3-11/16             | 6             |
| 38853    | 29/64           | 5-19/32               | 3-11/16             | 6             |
| 38863    | 15/32           | 5-15/16               | 3-31/32             | 6             |
| 38873    | 31/64           | 5-15/16               | 3-31/32             | 6             |
| 38883    | 1/2             | 5-15/16               | 3-31/32             | 6             |

TiN  
METRIC  
Twist Drills - HSS M42 Cobalt DIN 338