

# Jobber Length

## M42 COBALT NAS 907J

Type 150-M

METRIC - Jobber Length 135° Split Point  
M42 Cobalt - NAS 907J



- Manufactured from M42 HSS containing 8% cobalt which increases high hot hardness.
- Cobalt drills require rigidly held positive feed drilling equipment.
- Manufactured to NAS 907J specifications.

### METRIC

Part #	Overall Length		Flute Length		Qty. per/pack	Part #	Overall Length		Flute Length		Qty. per/pack		
	MM	Inches	MM	Inches			MM	Inches	MM	Inches			
27050	0.90	38	1-1/2	16	5/8	10	34090	6.40	105	4-1/8	73	2-7/8	10
27060	0.95	38	1-1/2	16	5/8	10	34100	6.50	105	4-1/8	73	2-7/8	10
27070	1.00	41	1-5/8	17	11/16	10	34110	6.60	105	4-1/8	73	2-7/8	10
27080	1.05	41	1-5/8	17	11/16	10	34120	6.70	105	4-1/8	73	2-7/8	10
27100	1.20	48	1-7/8	22	7/8	10	34130	6.80	105	4-1/8	73	2-7/8	10
27110	1.30	48	1-7/8	22	7/8	10	34140	6.90	105	4-1/8	73	2-7/8	10
08831	1.40	48	1-7/8	22	7/8	10	34150	7.00	105	4-1/8	73	2-7/8	10
27130	1.50	48	1-7/8	22	7/8	10	34160	7.10	108	4-1/4	75	2-61/64	10
27140	1.60	48	1-7/8	22	7/8	10	34170	7.20	108	4-1/4	75	2-61/64	10
27150	1.70	51	2	25	1	10	34180	7.30	108	4-1/4	75	2-61/64	10
27160	1.80	51	2	25	1	10	34190	7.40	111	4-3/8	78	3	10
27170	1.90	51	2	25	1	10	34200	7.50	111	4-3/8	78	3	5
26460	2.00	51	2	25	1	10	34210	7.60	111	4-3/8	78	3	5
26940	2.05	54	2-1/8	25	1-5/32	10	34220	7.70	114	4-1/2	81	3-3/16	5
26470	2.10	54	2-1/8	29	1-5/32	10	34230	7.80	114	4-1/2	81	3-3/16	5
26480	2.20	57	2-1/4	32	1-1/4	10	34240	7.90	114	4-1/2	81	3-3/16	5
26490	2.30	57	2-1/4	32	1-1/4	10	34250	8.00	114	4-1/2	81	3-3/16	5
26500	2.40	60	2-23/64	35	1-3/8	10	34260	8.10	117	4-9/16	84	3-5/16	5
26510	2.50	60	2-23/64	35	1-3/8	10	34270	8.20	117	4-9/16	84	3-5/16	5
26520	2.60	64	2-1/2	37	1-29/64	10	34280	8.30	117	4-9/16	84	3-5/16	5
26530	2.70	64	2-1/2	37	1-15/32	10	34290	8.40	121	4-3/4	87	3-27/64	5
26540	2.80	67	2-5/8	38	1-1/2	10	34300	8.50	121	4-3/4	87	3-27/64	5
26550	2.90	70	2-3/4	41	1-5/8	10	34310	8.60	121	4-3/4	87	3-27/64	5
26560	3.00	70	2-3/4	41	1-5/8	10	34320	8.70	121	4-3/4	87	3-27/64	5
26570	3.10	70	2-3/4	41	1-5/8	10	34330	8.80	124	4-7/8	89	3-1/2	5
26580	3.20	70	2-3/4	41	1-5/8	10	34340	8.90	124	4-7/8	89	3-1/2	5
26590	3.30	73	2-7/8	45	1-3/4	10	34350	9.00	124	4-7/8	89	3-1/2	5
26600	3.40	73	2-7/8	45	1-3/4	10	34360	9.10	124	4-7/8	89	3-1/2	5
26610	3.50	73	2-7/8	45	1-3/4	10	34370	9.20	127	5	92	3-5/8	5
26620	3.60	76	3	48	1-7/8	10	34380	9.30	127	5	92	3-5/8	5
26630	3.70	76	3	48	1-7/8	10	34390	9.40	127	5	92	3-5/8	5
26640	3.80	76	3	48	1-7/8	10	34400	9.50	127	5	92	3-5/8	5
26650	3.90	79	3-1/8	51	2	10	34410	9.60	130	5-1/8	95	3-3/4	5
26660	4.00	83	3-1/4	54	2-1/8	10	34420	9.70	130	5-1/8	95	3-3/4	5
26670	4.10	83	3-1/4	54	2-1/8	10	34430	9.80	130	5-1/8	95	3-3/4	5
26680	4.20	83	3-1/4	54	2-1/8	10	34450	10.00	130	5-1/8	95	3-3/4	5
26690	4.30	83	3-1/4	54	2-1/8	10	34452	10.10	133	5-15/64	98	3-7/8	5
34570	4.40	86	3-3/8	56	2-13/64	10	34460	10.20	133	5-15/64	98	3-7/8	5
26700	4.50	86	3-3/8	56	2-13/64	10	34461	10.30	133	5-15/64	98	3-7/8	5
26710	4.60	86	3-3/8	56	2-13/64	10	34470	10.50	133	5-15/64	98	3-7/8	5
26720	4.70	89	3-1/2	59	2-21/64	10	34512	10.70	136	5-3/8	100	3-15/16	5
26730	4.80	89	3-1/2	59	2-21/64	10	34480	10.80	140	5-1/2	103	4-1/16	5
26740	4.90	92	3-5/8	62	2-7/16	10	34482	10.90	140	5-1/2	103	4-1/16	5
26750	5.00	92	3-5/8	62	2-7/16	10	34490	11.00	140	5-1/2	103	4-1/16	5
33960	5.10	92	3-5/8	62	2-7/16	10	34492	11.10	140	5-1/2	103	4-1/16	5
33970	5.20	95	3-3/4	64	2-1/2	10	34500	11.20	143	5-5/8	106	4-7/32	5
33980	5.30	95	3-3/4	64	2-1/2	10	34504	11.40	143	5-5/8	106	4-7/32	5
33990	5.40	95	3-3/4	64	2-1/2	10	34510	11.50	143	5-5/8	106	4-7/32	5
34000	5.50	95	3-3/4	64	2-1/2	10	34514	11.60	146	5-3/4	110	4-11/32	5
34010	5.60	98	3-7/8	67	2-5/8	10	34519	11.70	146	5-3/4	110	4-11/32	5
34020	5.70	98	3-7/8	67	2-5/8	10	34520	11.80	146	5-3/4	110	4-11/32	5
34030	5.80	98	3-7/8	67	2-5/8	10	34530	12.00	149	5-7/8	111	4-3/8	5
34040	5.90	98	3-7/8	67	2-5/8	10	34540	12.20	149	5-7/8	111	4-3/8	5
34050	6.00	102	4	70	2-3/4	10	34542	12.30	149	5-7/8	111	4-3/8	5
34060	6.10	102	4	70	2-3/4	10	34544	12.40	152	6	114	4-1/2	5
34070	6.20	102	4	70	2-3/4	10	34550	12.50	152	6	114	4-1/2	5
34080	6.30	102	4	70	2-3/4	10	34552	12.60	152	6	114	4-1/2	5
							34580	12.70	152	6	114	4-1/2	5
							34560	13.00	152	6	114	4-1/2	5

METRIC

Twist Drills - M42 Cobalt NAS 907J