

# Screw Machine Length

## M42 COBALT & TiN COATED COBALT SCREW MACHINE

### Type 260-D - M42 Cobalt, Type 260-DN - TiN Coated

### 135° Split Point - M42 Cobalt - High-Speed Steel

- Manufactured from M42 HSS contains 8% Cobalt increasing hot hardness.
- High hot hardness of cobalt permits speeds 30% over regular high-speed steel drills.



**Type 260-D**

Use to drill hard, tough metals, free machining stainless steel, titanium alloys and certain abrasive plastics.



**Type 260-DN**

TiN coating for lubricity, abrasion resistance extended tool life.

### FRACTIONAL

Type 260-D Part #	Type 260-DN TiN Coated Part #	Dia. Inches	Overall Length Inches	Flute Length Inches	260-D Qty. per/pack	260-DN Qty.
39800	81800	1/16	1-5/8	5/8	12	6
39810	81810	5/64	1-11/16	11/16	12	6
39820	81820	3/32	1-3/4	3/4	12	6
39830	81830	7/64	1-13/16	13/16	12	6
39840	81840	1/8	1-7/8	7/8	12	6
39850	81850	9/64	1-15/16	15/16	12	6
39860	81860	5/32	2-1/16	1	12	6
39870	81870	11/64	2-1/8	1-1/16	12	6
39880	81880	3/16	2-3/16	1-1/8	12	6
39890	81890	13/64	2-1/4	1-3/16	12	6
39900	81900	7/32	2-3/8	1-1/4	12	6
39910	81910	15/64	2-7/16	1-5/16	12	6
39920	81920	1/4	2-1/2	1-3/8	12	6
39930	81930	17/64	2-5/8	1-7/16	12	6
39940	81940	9/32	2-11/16	1-1/2	12	6
39950	81950	19/64	2-3/4	1-9/16	6	3
39960	81960	5/16	2-13/16	1-5/8	6	3
39970	81970	21/64	2-15/16	1-11/16	6	3
39980	81980	11/32	3	1-11/16	6	3
39990	81990	23/64	3-1/16	1-3/4	6	3
40000	82000	3/8	3-1/8	1-13/16	6	3
40010	82010	25/64	3-1/4	1-7/8	6	3
40020	82020	13/32	3-5/16	1-15/16	6	3
40030	82030	27/64	3-3/8	2	6	3
40040	82040	7/16	3-7/16	2-1/16	6	3
40050	82050	29/64	3-9/16	2-1/8	6	3
40060	82060	15/32	3-5/8	2-1/8	6	3
40070	82070	31/64	3-11/16	2-3/16	6	3
40080	82080	1/2	3-3/4	2-1/4	6	3
51630	-----	33/64	3-7/8	2-3/8	1	--
51640	-----	17/32	3-7/8	2-3/8	1	--
51650	-----	35/64	4	2-1/2	1	--
51660	-----	9/16	4	2-1/2	1	--
51670	-----	37/64	4-1/8	2-5/8	1	--
51680	-----	19/32	4-1/8	2-5/8	1	--
51690	-----	39/64	4-1/4	2-3/4	1	--
51700	-----	5/8	4-1/4	2-3/4	1	--
51710	-----	41/64	4-1/2	2-7/8	1	--
51720	-----	21/32	4-1/2	2-7/8	1	--
51730	-----	43/64	4-1/2	2-7/8	1	--
51740	-----	11/16	4-1/2	2-7/8	1	--
51750	-----	45/64	4-3/4	3	1	--
51760	-----	23/32	4-3/4	3	1	--
51770	-----	47/64	5	3-1/8	1	--
51780	-----	3/4	5	3-1/8	1	--

### WIRE

Type 260-D Part #	Diameter Inches	Overall Length Inches	Flute Length Inches	Qty. per/pack
40090	1	2-7/16	1-5/16	12
40100	2	2-7/16	1-5/16	12
40110	3	2-3/8	1-1/4	12
40120	4	2-3/8	1-1/4	12
40130	5	2-3/8	1-1/4	12
40140	6	2-3/8	1-1/4	12
40150	7	2-1/4	1-3/16	12
40160	8	2-1/4	1-3/16	12
40170	9	2-1/4	1-3/16	12
40180	10	2-1/4	1-3/16	12
40190	11	2-1/4	1-3/16	12
40200	12	2-1/4	1-3/16	12
40210	13	2-3/16	1-1/8	12
40220	14	2-3/16	1-1/8	12
40230	15	2-3/16	1-1/8	12
40240	16	2-3/16	1-1/8	12
40250	17	2-3/16	1-1/8	12
40260	18	2-1/8	1-1/16	12
40270	19	2-1/8	1-1/16	12
40280	20	2-1/8	1-1/16	12
40290	21	2-1/8	1-1/16	12
40300	22	2-1/8	1-1/16	12
40310	23	2-1/16	1	12
40320	24	2-1/16	1	12
40330	25	2-1/16	1	12
40340	26	2-1/16	1	12
40350	27	2-1/16	1	12
40360	28	1-15/16	15/16	12
40370	29	1-15/16	15/16	12
40380	30	1-15/16	15/16	12
40390	31	1-7/8	7/8	12
40400	32	1-7/8	7/8	12
40410	33	1-7/8	7/8	12
40420	34	1-7/8	7/8	12
40430	35	1-7/8	7/8	12
40440	36	1-13/16	13/16	12
40450	37	1-13/16	13/16	12
40460	38	1-13/16	13/16	12
40470	39	1-13/16	13/16	12
40480	40	1-13/16	13/16	12
42410	41	1-13/16	13/16	12
42420	42	1-3/4	3/4	12
42430	43	1-3/4	3/4	12
42440	44	1-3/4	3/4	12
42450	45	1-3/4	3/4	12
42460	46	1-3/4	3/4	12
42470	47	1-3/4	3/4	12
42480	48	1-11/16	11/16	12
42490	49	1-11/16	11/16	12
42500	50	1-11/16	11/16	12
42510	51	1-11/16	11/16	12
42520	52	1-11/16	11/16	12
42530	53	1-5/8	5/8	12
42540	54	1-5/8	5/8	12
42550	55	1-5/8	5/8	12
42560	56	1-3/8	1/2	12
42570	57	1-3/8	1/2	12
42580	58	1-3/8	1/2	12
42590	59	1-3/8	1/2	12
42600	60	1-3/8	1/2	12

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